In the Claims

- 1-3 (canceled)
- 4. (currently amended) A method for manufacturing a 3D polarizer film for use with a 3D image display comprising:

forming a laminated assembly of a laminating a polarizing phase difference film onto and a transparent support with an adhesive agent interposed;

cutting away specified portions of said polarizing phase difference film with an ultra-hard blade so that a plurality of grooves extending from a first side of said phase difference film to a second side of said phase difference film.

- 5. (canceled)
- 6. (currently amended) The method of claim 4 further comprising;

superimposing or bonding said <u>phase difference polarizing</u>-film side of said <u>protected laminated</u> assembly to a display member.

- 7. (currently amended) The method of claim 4 wherein said <u>phase</u> <u>difference polarizing film</u> is formed by laminating a TAC film or CAB film that does not possess birefringence and a drawn PVA <u>that does possess birefringence</u>.
- 8. (currently amended) The method of claim 4 wherein said specified cut away portions are left unfilled not filled with material when the film is integrated into a device.
- 9 (previously presented)The method of claim 4 wherein said specified cutaway portions are filled with a synthetic resin.
- 10. (currently amended) The elaim method of claim 4 wherein whereupon light passing through right-eye image display parts are disposed in said specified positions on said drawn PVA phase difference film correspond to images rotated for optimal viewing by a right eye. and left-eye image display parts are disposed in light passing through spaces between said specified positions correspond to images rotated for optimal viewing by a left eye.
- 11. The method of claim 7 wherein said TAC film is approximately 126 μ m. thick.
- 12. The method of claim 4 wherein said <u>phase difference film comprises PVA</u>, <u>said PVA being is-unilaterally drawn and having a thickness of approximately 38 □ m</u>.



92 end

- 13. The method of claim 13 4 wherein said <u>phase difference laminated</u> polarizing film is a ½ wave plate.
 - 14. (Canceled)
 - 15. (Canceled)
- 16. (currently amended) The polarizer of A film manufactured according to claim 14-1, wherein a phase of a transmitted light is shifted 180° between portions where said laminated polarizing phase difference film is present and portions in said spaces where no laminated polarizing film phase difference film is present.
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- 17. (currently amended) The polarizer film of claim 16 wherein widths of said portions where palatalizing polarizing film are approximately 160 um in width and are applied from one side of said polarizer with a pitch of approximately 160 um.
- 18. (new) The method of claim 4 whereupon light passing through said specified positions on said phase difference film correspond to images rotated for optimal viewing by a right eye and light passing through spaces between said specified positions correspond to images rotated for optimal viewing by a left eye.